

**Pontiac Grand Am SC/T
Installation Instruction Sheet
Aftermarket Front Fascia**

The following information outlines and illustrates the procedure that must be used correctly to install the secondary fascia to the existing fascia.

Application: 1999-05 Grand Am GT

Kit consists of:



<u>Qty</u>	<u>Description</u>
1	Fascia Front
5	Bolt M6-1.0x60
5	Washer 1/4x9/16
2	Bolt/Washer Assembly
1	Nut/Washer Assembly
1	Instruction Sheet

Remove or Disconnect

1. Six bolts, three per side from “Shield Front Wheelhouse RH/LH”, located just forward of front tires and discard.

Install or Connect

1. Attach new fascia to existing fascia, aligning the three holes on each side to the “Shield Front Wheelhouse” holes. (Two people may be required)
2. Two Bolt/Washer Assemblies, one per side, to the rear holes of the fascia just forward of front tire. Hand tighten.
3. Four M6 Bolts & Washers, two per side at four remaining hole locations and hand tighten.
4. Using the center hole of new fascia as your template, prepare for drilling.
5. Holding fascia firmly, use a 15/64” drill bit to drill hole through wall thickness of existing fascia. (Use caution not to damage surrounding area while drilling)
6. Secure final hole with M6 bolt and washer using the nut/washer assembly to secure from the top.
7. Now tighten each fastener securely. (Use caution not to over tighten, this could damage part)

**Pontiac Grand Am SC/T
Installation Instruction Sheet
Aftermarket Rear Fascia**

The following information outlines and illustrates the procedure that must be used correctly to install the Rear Fascia and Rear Fascia Bracket.

Application: 1999-05 Grand Am GT

Kit consists of:



<u>Qty</u>	<u>Description</u>
1	Fascia Rear
1	Bracket-Fascia Rear
5	Large Push Type Retainer
5	Washer 1/4x9/16
2	Small Push Type Retainer
1	Template-Fascia RR
1	Template-Fascia Side RH
1	Template-Fascia Side LH
1	Instruction Sheet

Remove or Disconnect

1. From underside of vehicle, remove the two retainer lower covers positioned on the two brackets located between the mufflers. Using a flat head screwdriver, pry downward to release pin, then pull retainer downward to remove and discard.

Install or Connect

1. Rear fascia bracket by aligning the two bracket mounting holes, with the retainer lower cover holes.
2. While holding fascia bracket firmly, add new retainers by first pulling out pin and pushing body through hole locations, then push pin inward to secure.

Install or Connect

1. Remove two sided tape from fascia. From rear of vehicle move forward with fascia while lifting upward to locate the forward right and left hand corners of fascia to the bottom of the wheelhouse. (Using the newly installed fascia bracket will allow you to locate or position the fascia properly)

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Installation Instruction Sheet
Aftermarket Rear Fascia**

Install or Connect (cont.)

2. Layout Mylar strip containing three templates. Make two cuts producing three separate pieces. The large center template is required for step 3 next.
3. Holding fascia firmly in place, position template so that the sweep edge of the template aligns with the sweep edge of the fascia. Tape in place. (Masking tape recommended)
4. Locate five drill holes on template and mark fascia using a center punch or spring-loaded punch to prepare for drilling. Remove template.
5. Use 15/64" drill bit to drill hole through fascia and fascia bracket.
6. Remove screw from large retainer, and add one washer. Push the body of retainer through hole and attach screw and secure. Repeat step 5 for all five holes.
7. Position driver side template at inner wheelhouse location above offset, where the fascia meets the wheelhouse. Tape in place.
8. Locate drill hole on template and mark fascia using center punch or spring-loaded punch to prepare for drilling. Remove template.
9. Drill hole through fascia and wheelhouse. (Rear tires may have to be removed for drilling)
10. Remove screw from small retainer. Push body of retainer through hole, attach screw and secure.
11. Position passenger side template in inner wheelhouse location above offset. Tape in place. (Repeat step 7 through 9 for passenger side)

**Pontiac Grand Am SC/T
Installation Instruction Sheet
Aftermarket Rocker Molding Left Hand**

The following information outlines and illustrates the procedure that must be used correctly to install the Rocker Moldings

Application: 1999-05 Grand Am GT

Kit consists of:



<u>Qty</u>	<u>Description</u>
1	Rocker Molding LH
6	Clip-Center Rocker
3	Large Push Type Retainer
3	Small Push Type Retainer
1	Instruction Sheet

Remove or Disconnect

1. Six center rocker clips located at the underside of rocker molding, and discard.
2. Three small retainers located at the front of rocker in the inner wheelhouse area, and discard.
3. Three small retainers located at the rear of rocker in the inner wheelhouse area, and discard.

Install or Connect

1. Remove two sided tape from rocker molding. From side of vehicle, move forward with rocker, aligning corners of rocker with front and rear door corners. Gently push forward and upward, ensuring holes are aligned at front and rear inner wheelhouse areas (two people are required, and doors may need to be open for this operation)
2. While holding rocker firmly in place, attach the six center rocker clips by first removing screw, then push body of clip through hole, attach screw and secure.
3. At front inner wheelhouse area, hold front of rocker firmly to wheelhouse, add three large retainers by first removing screw, then push body of retainer through hole, attach screw and secure.
4. At rear inner wheelhouse area, hold rear of rocker firmly to wheelhouse, add three small retainers by first removing screw, then push body of retainer through hole, attach screw and secure.

**Pontiac Grand Am SC/T
Installation Instruction Sheet
Aftermarket Rocker Molding Right Hand**

The following information outlines and illustrates the procedure that must be used correctly to install the Rocker Moldings

Application: 1999-05 Grand Am GT

Kit consists of:



<u>Qty</u>	<u>Description</u>
1	Rocker Molding RH
6	Clip-Center Rocker
3	Large Push Type Retainer
3	Small Push Type Retainer
1	Instruction Sheet

Remove or Disconnect

1. Six center rocker clips located at the underside of rocker molding, and discard.
2. Three small retainers located at the front of rocker in the inner wheelhouse area, and discard.
3. Three small retainers located at the rear of rocker in the inner wheelhouse area, and discard.

Install or Connect

1. Remove two sided tape from rocker molding. From side of vehicle, move forward with rocker, aligning corners of rocker with front and rear door corners. Gently push forward and upward, ensuring holes are aligned at front and rear inner wheelhouse areas (two people are required, and doors may need to be open for this operation)
2. While holding rocker firmly in place, attach the six center rocker clips by first removing screw, then push body of clip through hole, attach screw and secure.
3. At front inner wheelhouse area, hold front of rocker firmly to wheelhouse, add three large retainers by first removing screw, then push body of retainer through hole, attach screw and secure.
4. At rear inner wheelhouse area, hold rear of rocker firmly to wheelhouse, add three small retainers by first removing screw, then push body of retainer through hole, attach screw and secure.